

Work Order ID 111360

January-13-14 2:42:02 PM

111360

Ship JAN 15

Page 1

Item ID: D3935-2

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pylon Wall

Start Date: 1/13/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/14/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLS Date: 14-01-13

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|-------|---|
| D3935 | B |
|-------|---|

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3935

Dwg Rev: B

Prog Rev: B

2- Deburr if necessary

2 0 Jan 14-01-14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

2 0 Jan 14-01-14

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

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Start Date: 1/13/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/14/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

Quality Control

0.00

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

Packaging

0.00

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

Quality Control

0.00

2

2x 14/01/14

14-01-15

14-01-14

Picklist Print

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Work Order ID: 111360

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Parent Item: D3935-2

D3935-2

Parent Item Name: Pylon Wall

Start Date: 1/13/14

Required Date: 1/14/14

Start Qty: 2.00

Required Qty: 2.00

Comments:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

MLEXS.125-F60029-04

Purchased

No

100

sf

1,461.990

8.69

(21)

MI FXS 125-F60029-04

Jm 14-01-14

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT019

1461.99

124866

906

m126425

555.99

126425

| | | | |
|--|--|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 111360 |
| Description: Pylon Wall Protector, RH | | Part Number: | D3935-2 |
| Inspection Dwg: D3935 Rev: B | | Page 1 of 1 | |

FIRST ARTICLE INSPECTION CHECKLIST

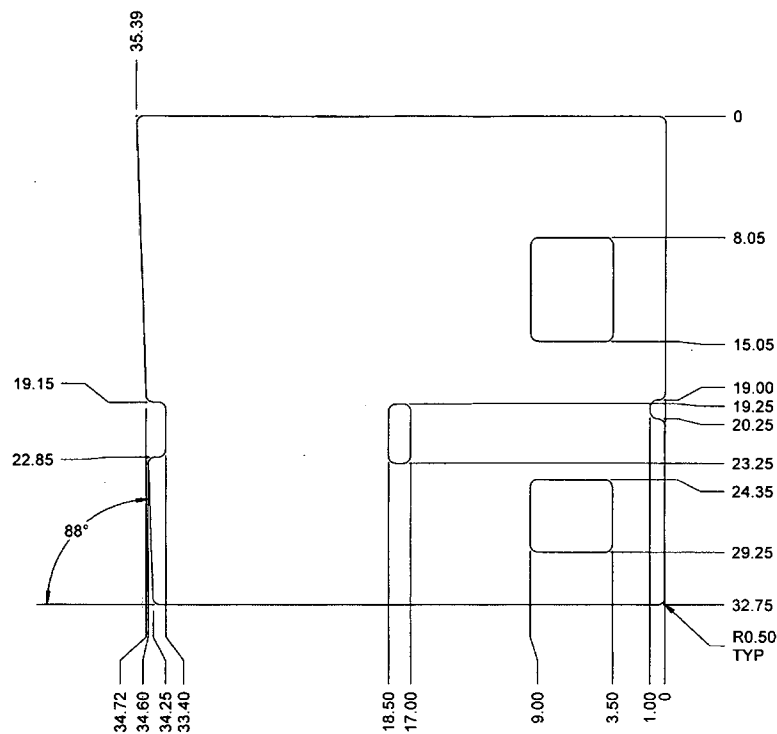
| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 3.50 | +/-0.030 | 3.50" | - | | ✓ | Jm01 |
| 9.00 | +/-0.030 | 9.00" | - | | T | Jm06 |
| 14.70 | +/-0.030 | 14.70" | - | | T | |
| 16.20 | +/-0.030 | 16.20" | - | | T | |
| 33.40 | +/-0.030 | 33.40" | - | | T | |
| 34.25 | +/-0.030 | 34.25" | - | | T | |
| 34.60 | +/-0.030 | 34.60" | - | | T | |
| 34.72 | +/-0.030 | 34.72" | - | | T | |
| 22.85 | +/-0.030 | 22.85" | - | | T | |
| 19.15 | +/-0.030 | 19.15" | - | | T | |
| 35.39 | +/-0.030 | 35.39" | - | | T | |
| 8.05 | +/-0.030 | 8.05" | - | | ✓ | |
| 15.05 | +/-0.030 | 15.05" | - | | T | |
| 19.00 | +/-0.030 | 19.00" | - | | T | |
| 19.25 | +/-0.030 | 19.25" | - | | T | |
| 20.25 | +/-0.030 | 20.25" | - | | T | |
| 23.25 | +/-0.030 | 23.25" | - | | T | |
| 24.35 | +/-0.030 | 24.35" | - | | T | |
| 29.25 | +/-0.030 | 29.25" | - | | T | |
| 32.75 | +/-0.030 | 32.75" | - | | T | |
| 0125 | +/-0.010 | 0.125" | - | | ✓ | |
| | | | | | | |
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|------------------------|--------------------------------|------------------------------|-----|
| Measured by: Jm | Audited by: DAS 27 9-88 | Preliminary Approval: | N/A |
| Date: 14-01-14 | Date: 14-1-14 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------|------------|----------|
| A | 09.06.22 | New Issue | KJ | |
| B | 10.08.18 | Dwg Rev updated | KJ | |

111360 MS
1401-13

0.125
REF



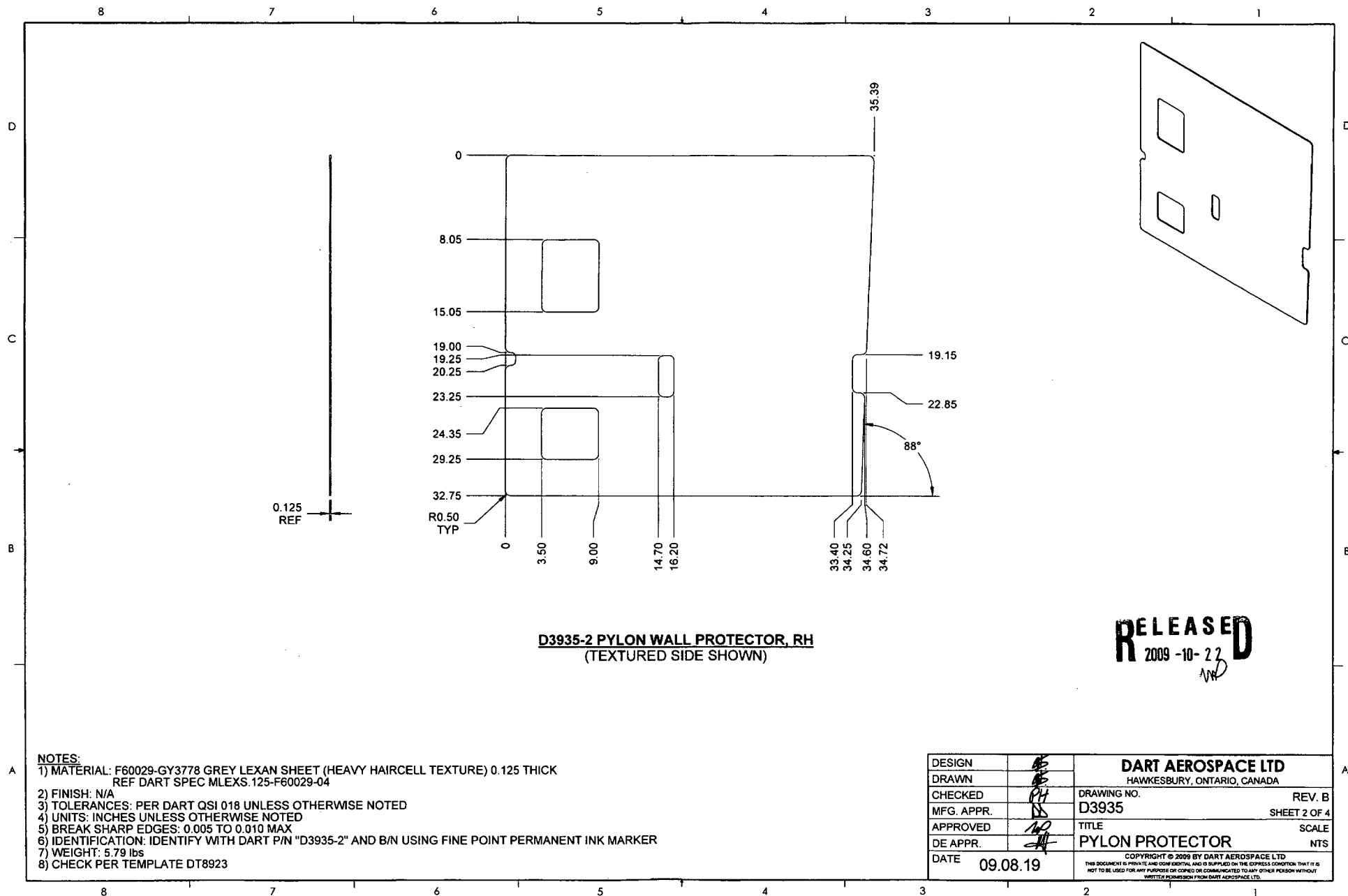
RELEASED
2009-10-22

D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

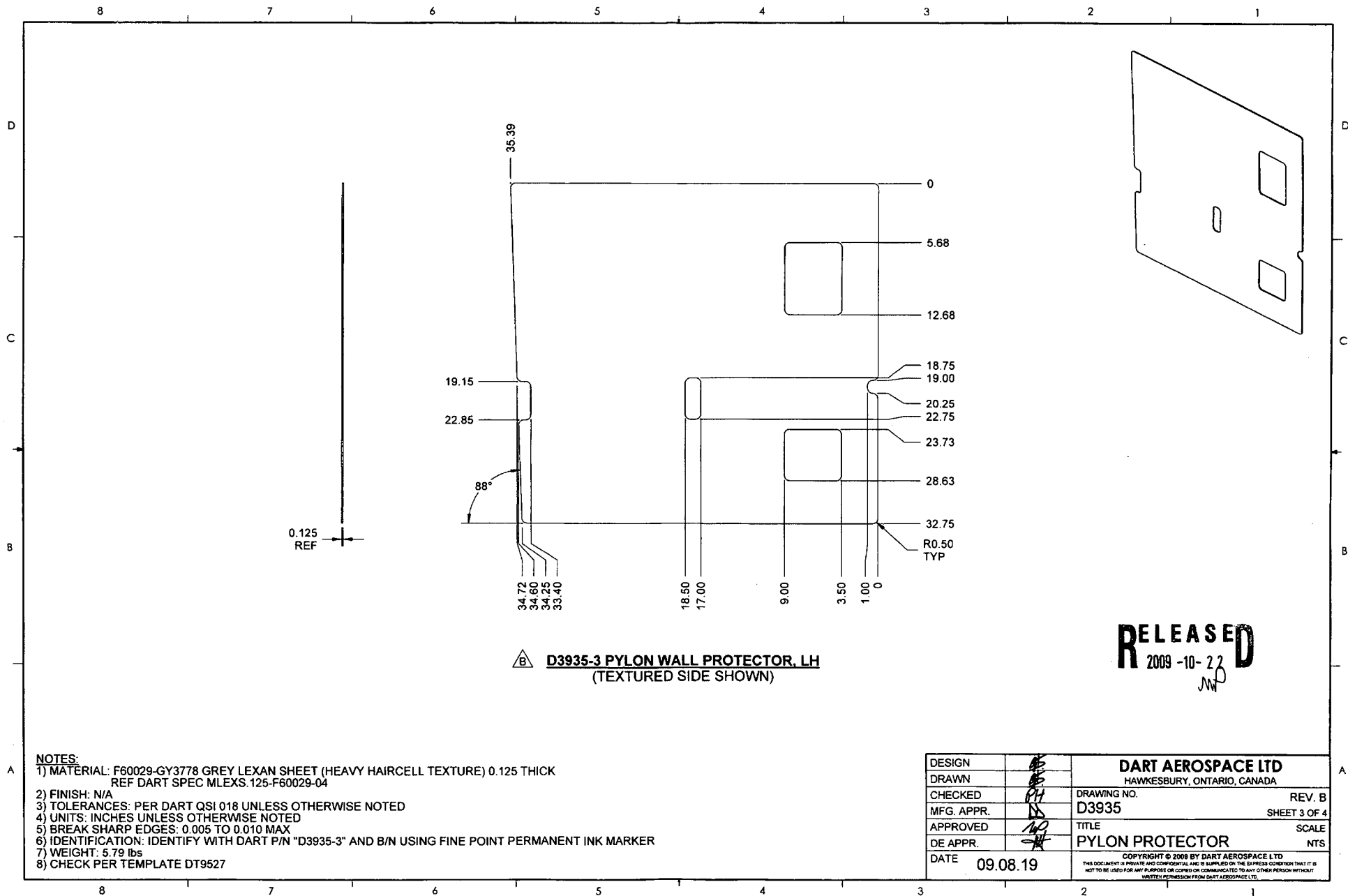
NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

| | | | |
|------------|-------------------------|---|--------------|
| B | ADD -3, -4 (SHEET 3, 4) | HS | 09.08.19 |
| A | NEW ISSUE | HS | 09.04.21 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | HS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | HS | | |
| CHECKED | PH | DRAWING NO. | REV. B |
| MFG. APPR. | HS | D3935 | SHEET 1 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | HS | PYLON PROTECTOR | NTS |
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[Signature]



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JW

